

# **Technical Data Sheet** ACTDigi<sup>®</sup> DAQ-4251 Aqueous matte primer coating

### **Product Description**

Aqueous matte primer coating with smooth finish

General Information			
Product Type	Coatings		
Product Technology	Water based		
Field Of Application	Publication & Commercial, Advertising, Books, Brochures, Catalogs, Commercial, Decorative packaging, exterior, Other non-food, Other Specialities		
Properties	An overcoating with UV varnishes and water based coatings is possible., Good printability, good adhesion, Proves in practice to be suitable as coating for the later counter glueing., Suitable for the two-sided coating, Very suitable for hot foil stamping, Suitability of foils must be checked		
Optic	Matte		

# **Properties**

Gloss **0**00000000 Scuff Resistance Slip Surface Smoothness 00000000 Hot Foil Stamping 00000000 Two Sided Coating **UV** Varnishing Counter Glueing 

Product Characteristics			
Viscosity	• ~ s -1 (15-18) -2 (19-22) -3 (23-26) (#3 Zahn Cup at 23°C)		
Hot Foil Stamping	No	Glueability	No
Drying AQ	Hot air knives with air evacuation	Slip Angle	22 +/- 2 degrees
Heat Resistance	180°F @ 16 hrs @ 2 PSI	Anti Penetration	No

# **Substrate Recommendation**

- Coated Board
- Coated Paper



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#### **Application Method**

• Blanket, Tower, Dampener and Anilox Coaters, 9-11 bcm

#### **Storage Instructions**

- Shelf-life 6 months
- Applies to closed original containers at 5°C up to 30°C.
- Protect from frost, heat and sun exposure. Storage may cause a change in viscosity. We recommend to check the viscosity and adjust if necessary with water.

## **Cleaning Instructions**

• Please clean machine and tools immediately with room temperature water or hot water. In cases where the coating has been left to dry, warm water and INKO Cleaner may be required.

#### **Contact Information**

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#### Disclaimer

The characteristics contained herein constitute binding product specifications which we warrant provided the conditions and testing methods mentioned therein are used. Any other subjective or objective requirements concerning the products are excluded. Any information herein about suitability, use or application of the products is non-binding and does not constitute a commitment regarding the products' properties, use or application. We recommend that you test our products in preliminary trials to determine their suitability for your intended purpose prior to use. No warranties of merchantability or fitness for a particular purpose are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.