

Technical Data Sheet
TERRAWET High Gloss Coating G 9/561-060
for a high gloss on different paper and board surfaces

Product Description

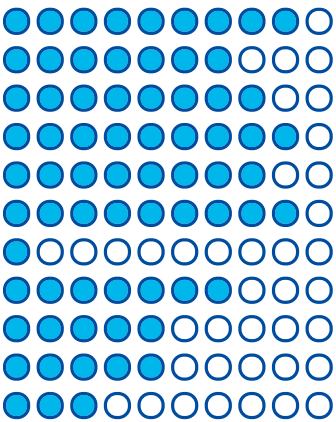
Water-based high gloss coating with a good gloss on different paper and board surfaces. The product provides a high foaming tolerance.

This product has been assessed against the criteria of the Material Health category in the Cradle to Cradle Certified™ Product Standard and was awarded a Gold level Material Health Certificate by the Cradle to Cradle Products Innovation Institute.

General Information	
Product Type	Coatings
Product Technology	Water based
Field Of Application	Publication & Commercial, Paperbased Packaging, Labels, Brochures, Other non-food, Food indirect, Personal Care, Pharma, Dry foodstuff packagings, Beverages
Optic	High gloss

Properties

- Gloss
- Drying
- Scuff Resistance
- Hot Foil Stamping
- Crackling Tolerance
- Foaming Tolerance
- Two Sided Coating
- Wet Block Resistance
- UV Varnishing
- Counter Glueing
- Foil Laminator



Product Characteristics			
Viscosity	<ul style="list-style-type: none">• ~40 s (20°C, DIN 4 mm cup)• ~60 s (20°C, DIN 4 mm cup)		
Hot Foil Stamping	Yes	Glueability	Yes
Slip Angle	17° - 21°	Heat Resistance	Up to 100° C
Anti Penetration	No		

Substrate Recommendation

- Coated Board
- Coated Paper

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Application Method

- Wet-in-wet
- Wet-on-dry
- Sheet-fed offset, coating unit (chambered doctor blade or roller system)
- Sheet-fed offset, coating unit
- For the further processing of the sheets under mechanical load and/or the influence of humidity, a sufficient high basic consistency of the substrate is required.
- Recommended pile temperature: not > 35°C.
- Stir well before use! Mechanical stirring is recommended.
- Using non-absorbent substrates and / or slowly absorbent printing inks, we recommend to plan for the corresponding drying times.
- Resistance against alkali, alcohol and solvents should be given according to DIN ISO 2836, formerly DIN 16524, in order to exclude a change of colour.
- In order to guarantee a fast and complete drying, we recommend a sufficient airing of the sheets.
- Recommended coating application: 3,5 - 5 g/m²; wet
- The coating is suitable for wrapping in foils XS and MS (no acrylic coated foil).
- There must be a suitability for water-based coating if anti-set-off powder is used (do not use mineral powder).
- We recommend to omit adhesive straps.
- The coating is principally glueable (please test).
- Please use printing inks/foil inks suitable for coating.
- The full profile of characteristics of the coating film is available after complete drying.

Storage Instructions

- Storage (Days): 550
- Applies to closed original containers at 5°C up to 30°C.
- Protect from frost, heat and sun exposure.
- Storage may cause a change in viscosity. We recommend to check the viscosity and adjust - if necessary - with water.
- Avoid mixing with other coatings or washing water.

Cleaning Instructions

- Please clean machines and tools immediately with water. Dried coating residues can be removed with TERRAWET Clean Cleaning Agent G 12/181.

Regulatory Compliance

- Disclaimer: For regulatory compliances please reach out to your responsible ACTEGA contact person.
- ehsqrlehrte.actega@altana.com
- +49 (0) 5132 5009-140

Contact Information

ACTEGA GmbH, Plant Lehrte
Industriestraße 12, 31275 Lehrte DE
+49 5132 5009-0
info.ACTEGA@altana.com
www.actega.com

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Disclaimer

The characteristics contained herein constitute binding product specifications which we warrant provided the conditions and testing methods mentioned therein are used. Any other subjective or objective requirements concerning the products are excluded. Any information herein about suitability, use or application of the products is non-binding and does not constitute a commitment regarding the products' properties, use or application. We recommend that you test our products in preliminary trials to determine their suitability for your intended purpose prior to use. No warranties of merchantability or fitness for a particular purpose are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.