# **ACTEGA**

# Technical Data Sheet ULTRASHEEN® LED-9617

LED curable gloss foil stampable coating

## **Product Description**

LED curable gloss foil stampable and glueable coating, can be used with LED strike-through varnish

General Information			
Product Type	Coatings		
Product Technology	UV LED curing		
Field Of Application	Paperbased Packaging, Publication & Commercial, Advertising, Books, Commercial, Decorative packaging, exterior, Displays, Folded Boxes-Household/Hardware & Electronics/other non food, Other non-food, Other Specialities, Photo books, Shelf-ready packaging		
Characteristic	High Cof		
Properties	Balanced development of gloss on different board surfaces., Benzophenone-Free, Chemical resistance, Good flow out, Print varnish to get glossy-, matte and/or trickle down effects by the inline coating with UV varnishes. The print varnish must be UV cured before overprinting., Proves in practice to be suitable as coating for the later counter glueing., The coating contains optical brightener., Very suitable for hot foil stamping, Suitability of foils must be checked		
Optic	High gloss		

## **Properties**

Gloss 00000000 Reactivity 000000000 Scuff Resistance •••0000000 Slip Surface Smoothness **0**00000000 Flexibility **000000000** Hot Foil Stamping 000000000 Two Sided Coating **0**00000000 Counter Glueing 00000000

Product Characteristics			
Viscosity	• ~380 mPas +/- 50 (Centipoise at 25°C)		
Curing	• 200 fpm @ 385 - 395 nm LED Lamp		
Hot Foil Stamping	Yes	Glueability	Yes
Slip Angle	27 +/- 3 degrees	Anti Penetration	No



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#### **Substrate Recommendation**

- Coated Board
- Coated Paper

## **Application Method**

• Blanket and Anilox Coaters, 10 - 14 bcm; Flexo anilox 6-9 bcm Can be used as a topcoat in combination with LED curable strike-through varnishes

# Storage Instructions

- Shelf-life 6 months
- Applies to closed original containers at 5°C up to 30°C.

## **Cleaning Instructions**

• Please clean maschines and tools with commercial cleaning agents.

#### Additional Information

MEK Resistance: Greater than 35 Double Rubs \* Estimated chemical resistance on press

#### **Contact Information**

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#### Disclaimer

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