ACTEGA

Technical Data Sheet

WESSCO® 36.501.04 UV Coating Matt Classic

UV non-food matte coating for finishing of printed products.

Product Description

Suitable for laminated tubes.

Suitable for flexo unit

UV curing under atmospheric conditions.

Unsuitable for use in packaging for food and other sensitive contents. This also applies to secondary food packaging where there is no barrier to prevent migration of substances to contents.

General Information		
Product Type	Coatings	
Product Technology	UV curing	
Field Of Application	Flexible Packaging, Plastic Tubes, Other non-food	
Properties	Chemical resistance, Water Resistance	
Optic	Matte	

Properties

Reactivity

Slip Surface Smoothness



Product Characteristics				
Viscosity	• ~90 s + / - 10s (DIN 4 at 23°C)			
Hot Foil Stamping	No	Glueability	No	
Anti Penetration	No			

Substrate Recommendation

• Foil laminated substrate

Application Method

- Stir well before use! Mechanical stirring is recommended.
- The property profile of the coating film is given in case of a complete curing. The curing depends on the efficiency of lamps, life of UV lamps, machinery speed, general conditions of the UV unit (reflectors, etc.), temperature and the distance from the UV unit to the substrate. We recommend to clean regularly the reflectors and if necessary to change the lamps in case of a drop in lamp efficiency.
- The printing inks should be suitable for coating. The resistance against alkali, alcohol and solvents should be given in accordance to DIN ISO 2836, former DIN 16524, to exclude any colour change.
- The total structure of substrate/printing ink/varnish must be cured/dried sufficiently before processing and should be checked during the process.
- The increase of the slip angle can't be excluded in case of temperature and humidity. Storage tests are necessary.
- Flexo



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Storage Instructions

- Shelf-life 12 months
- Storage at temperatur between 5°C and 35°C
- Protect from frost, heat and sun exposure.

Cleaning Instructions

- Please clean machine and tools immediately with alcohol. Dried film clean up with TERRAGLOSS CLEAN Cleaning Agent G 13/160
- Tubes should be free of water, varnish and cleaning agent, otherwise the UV varnish can thicken.
- Ethanol
- Ethylacetate

Regulatory Compliance

- Disclaimer: For regulatory compliances please reach out to your responsible ACTEGA contact person.
- regulatory.actega.schmidrhyner@altana.com

Contact Information

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Disclaimer

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