

Technical Data Sheet

WESSCO® FCM 26.500.13 UV Coating Matt Premium

UV matte coating for finishing of printed products. Suitable for extruded tubes. For Flexo units.

Product Description

UV curing under atmospheric conditions.

Low migration, suitable for the outside of food and other sensitive packaging, in compliance with legal requirements and guidelines (GMP).

TMPTA-free formulated.

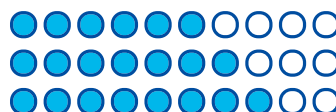
General Information	
Product Type	Coatings
Product Technology	UV curing
Field Of Application	Flexible Packaging, Plastic Tubes, Tubes food, exterior
Properties	Chemical resistance, Very good water resistance
Optic	Matte

Properties

Reactivity

Slip Surface Smoothness

Hot Foil Stamping



Product Characteristics			
Viscosity	• ~40 s + / - 5s (DIN 4 at 23°C)		
Hot Foil Stamping	Yes	Glueability	Yes
Anti Penetration	No		

Application Method

- Stir well before use! Mechanical stirring is recommended.
- The property profile of the coating film is given in case of a complete curing. The curing depends on the efficiency of lamps, life of UV lamps, machinery speed, general conditions of the UV unit (reflectors, etc.), temperature and the distance from the UV unit to the substrate. We recommend to clean regularly the reflectors and - if necessary - to change the lamps in case of a drop in lamp efficiency.
- A strong absorption on absorbent surfaces can cause an insufficient curing of the UV varnish, sensory problems, mechanical influence as well as rub resistance problems and poor slip properties.
- The printing inks should be suitable for coating. The resistance against alkali, alcohol and solvents should be given in accordance to DIN ISO 2836, former DIN 16524, to exclude any colour change.
- The total structure of substrate/printing ink/varnish must be cured/dried sufficiently before processing and should be checked during the process.
- The increase of the slip angle can't be excluded in case of temperature and humidity. Storage tests are necessary.
- Flexo
Coating unit for extruded tubes

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Storage Instructions

- Protect from frost, heat and sun exposure
- Shelf-life 12 months
- Storage at temperature between 5°C and 35°C

Cleaning Instructions

- Please clean machine and tools immediately with alcohol. Dried film clean up with TERRAGLOSS CLEAN Cleaning Agent G 13/160.
- Tubes should be free of water, varnish and cleaning agent, otherwise the UV varnish can thicken.
- Ethanol
- Ethylacetate

Regulatory Compliance

- Disclaimer: For regulatory compliances please reach out to your responsible ACTEGA contact person.
- regulatory.actega.schmidrhyner@altana.com

Contact Information

ACTEGA Schmid Rhyner AG
Soodring 29, 8134 Adliswil, CH
+41 44 712 64 00
info.ACTEGA@altana.com
www.actega.com

Disclaimer

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