



## Technical Datasheet

### TERRAWET High Gloss Coating G 9/666 N2 FoodSafe-040



15.10.2021

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#### Processing recommendations

- The coating is principally glueable (please test).
- Please use printing inks/foil inks suitable for coating.
- The full profile of characteristics of the coating film is available after complete drying.
- Recommended pile temperature: not > 35°C
- There must be a suitability for water-based coating if anti-set-off powder is used (do not use mineral powder).
- Resistance against alkali, alcohol and solvents should be given according to DIN ISO 2836, formerly DIN 16524, in order to exclude a change of colour.
- We recommend to omit adhesive straps.
- Recommended coating application: 3,5 - 5 g/m<sup>2</sup>/wet
- For the further processing of the sheets under mechanical load and/or the influence of humidity, a sufficient high basic consistency of the substrate is required.
- Stir well before use!  
Mechanical stirring is recommended.
- The coating is suitable for wrapping in foils XS and MS (no acrylic coated foil).
- In order to guarantee a fast and complete drying, we recommend a sufficient airing of the sheets.
- Using non-absorbent substrates and / or slowly absorbent printing inks, we recommend to plan for the corresponding drying times.

#### Cleaning instructions

- Please clean machines and tools immediately with water. Dried coating residues can be removed with TERRAWET Clean Cleaning Agent G 12/180.

#### Storage instructions

- Avoid mixing with other coatings or washing water.
- Shelf-life 18 months
- Storage may cause a change in viscosity. We recommend to check the viscosity and adjust - if necessary - with water.
- Protect from frost, heat and sun exposure.
- Applies to closed original containers at 5°C up to 30°C.

#### Disclaimer

- This data sheet does not claim to be complete.
- All information provided on this product (in this sheet or elsewhere) are made to the best of our knowledge.
- All information are technical quality descriptions, advisory and due to the wide range of materials, production conditions, operations and processes they do not release from own tests and examinations under customer-specific circumstances.
- We reserve the right to change product characteristics due to technical progress, amendment of applicable law and mandatory production-related needs.
- If an application is intended to be made under different conditions than those specified in this sheet,

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we only assume liability after having  
examined the respective different  
conditions.